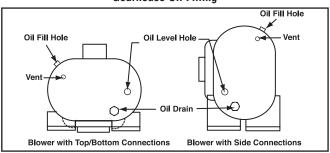
## 2500 Series WHISPAIR™ Max and DVJ Blowers Oil Sump Capacities

Frame Size	Capacity Fl. Oz. (Liters)		
	Vertical	Horizontal	
2504	6.6 (.2)	8.5 (.25)	

These capacities are provided to assist stocking the correct amount of oil. Exact sump capacity may differ slightly. See "Lubrication" section for proper filling instructions.

## **Gearhouse Oil Filling**



**Table 1 - Suggested Bearing Greasing Intervals** 

Speed In RPM	Operating Hours Per Day		
	8	16	24
	Greasing Intervals in Weeks		
750-1000	7	4	2
1000-1500	5	2	1
1500-2000	4	2	1
2000-2500	3	1	1
2500-3000	2	1	1
3000 and up	1	1	1